## **ABOUT AUTIS**

**AUTIS' industry-leading** product portfolio includes:





**AND CLASSIFICATION** 



**ROBOTIC DEFECT DETECTION AND CLASSIFICATION** 



**AUTOMATIC REPAIR** 



**COLOR, APPEARANCE** & THICKNESS **MEASUREMENT** 

# **AUTIS AUTOMATED SYSTEMS FOR INSPECTION** OF PAINTED SURFACES WORLDWIDE

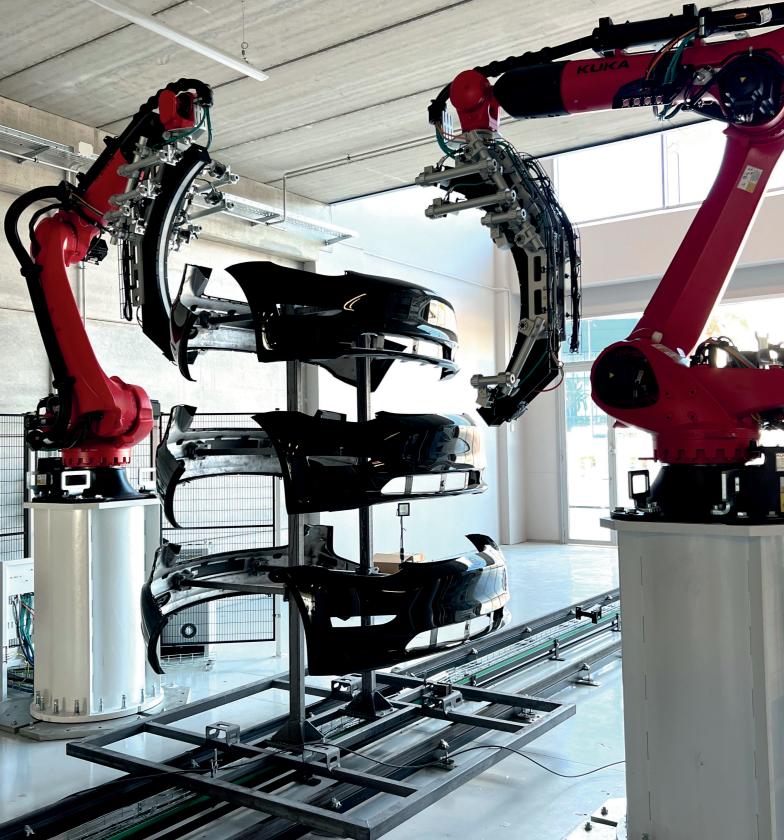


autis@autis.com | www.autis.com











**ROBOTIC PAINT INSPECTION AND CLASSIFICATION SYSTEM** FOR E-COAT, PRIMER, AND CLEAR COAT SURFACES WITH HIGH GEOMETRICAL COMPLEXITY



# **ROBOTIC PAINT INSPECTION** AND CLASSIFICATION SYSTEM

The **robotic Surface Verification System** (rSVS) is a hi-tech project developed by **AUTIS** as an industrial **solution for** the detection and classification of defects on e-coat, primer, and clear coat surfaces. rSVS evolved directly from the SVS technology already deployed worldwide to focus on automotive parts with high geometrical complexity, e.g., bumpers, spoilers, liftgates, complex bodywork, etc.

rSVS technology combines the precision and flexibility provided by industrial robots with existing first class SVS detection features to carry out automatic inspection on complex geometrical parts within the required cycle time during the flow of production. rSVS robots are equipped with high resolution cameras that work under a variety of lighting conditions to detect and classify defects. The process takes place while the part is stationary, and the robot follows a customized inspection path for each part.

By applying bespoke algorithms, rSVS processes the acquired images and detects various defects on all types of surfaces, including sealer, scratches, dirt, water drops, pops, boils, paint drops, human hair, and others.



### **rSVS BENEFITS**

rSVS helps companies in the automotive industry who want to improve their paint quality processes by increasing the accuracy of detection and classification of defects on curved surfaces by means of advanced computer vision and artificial intelligence technology.



Higher potential throughput compared to competition.



Improvement in quality after installation of SVS.



Annual savings as a result of reduced warranty claims due to paint defects.



detection rate.

98% Guaranteed



operator fatique. Increased focus on defect repair.

#### **rSVS FEATURES**

- The use of a **robotic solution with vision inspection system** allows work on geometrically complex parts, such as bumpers, spoilers, liftgates, etc., that is not possible using only a tunnel application. It can also be easily integrated in the production line without requiring conveyor modifications.
- rSVS can inspect e-coat, primer, and clear coat surfaces. The design of each rSVS inspection station takes into account the specific features of the surfaces to be inspected.







- rSVS can inspect up to 98% of the body surface and is equipped with high resolution cameras able to detect defects as small as 0.1 mm (0.038 in).
- **rSVS** inspection stations are flexible systems, ready for future changes and new model retrofits enabling the installation of additional equipment and robot reprogramming.
- rSVS technology is assisted by simulation software developed by AUTIS and customized for each automatic inspection application where robot trajectories, vision element design, and expected results are available off-line and prior to the start of the project.





Several lighting techniques to properly perform detection and classification.



High resolution cameras around the arch, able to detect defects as small as 0.2 mm (0.079 in).



Information displayed on wearable devices which allows operators to interact with the quality assurance system.

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ППП



rSVS TECHNOLOGY

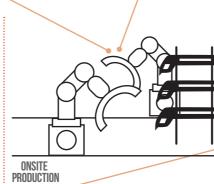
Customized screens which show the information from one or several areas in adaptable formats.



Computational system that integrates

the latest generation processors and

communication equipment.





Customized defect-specific reporting system allows client-driven advanced data mining



Machine Learning and Deep Learning algorithms incorporated into the application to perform defect classification



Ready to communicate with automatic repair system to transmit precise position and type of defect.





INTEGRATION IN PLANT QUALITY AND **CONTROL SYSTEMS TO ALLOW CUSTOMERS** TO VERIFY THE STATUS OF THE SVS SYSTEM

